

1. Identification

Product identifier	eGRAF® Flexible Graphite, with Thermal Additive, with or without Adhesive Backing including: HITHERM™ 2500 Series
Other means of identification	
SDS number	0081
Recommended use	Thermal interface.
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Supplier	GrafTech Canada ULC 65 Canal Bank Street Welland Ontario L3B5R8 +1 216-676-2000
Manufacturer	GrafTech International Holdings Inc. or affiliate Suite 300 Park Center I 6100 Oak Tree Boulevard Independence, Ohio 44130 +1 216-676-2000
Contact person	Product Responsibility Manager +1-216-676-2304
E-mail	sds@graftech.com
Emergency Phone number	For Chemical Emergency ONLY, call CHEMTREC at: 1-800-424-9300, +1-703-527-3887

2. Hazard(s) identification

Physical hazards	Not classified.
Health hazards	Not classified.
Environmental hazards	Not classified.
Label elements	
Hazard symbol	None.
Signal word	None.
Hazard statement	The mixture does not meet the criteria for classification.
Precautionary statements	
Prevention	Observe good industrial hygiene practices.
Response	Wash hands after handling.
Storage	Store away from incompatible materials.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Other hazards	None known.
Supplemental information	None.

3. Composition/information on ingredients
Mixtures

Chemical name	CAS number	%
Graphite	7782-42-5	60 - 75
Impurity: Crystalline silica (quartz)	14808-60-7	< 0.3

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition comments All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact Rinse with water. Get medical attention if irritation develops and persists.
Ingestion Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed Direct contact with eyes may cause temporary irritation.
Indication of immediate medical attention and special treatment needed Treat symptomatically.
General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).
Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions Use water spray to cool unopened containers.
Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up The product is immiscible with water and will spread on the water surface. Stop the flow of material, if this is without risk. Following product recovery, flush area with water. For waste disposal, see section 13 of the SDS.
Environmental precautions Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities Store in original tightly closed container. Store away from incompatible materials (see section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable fraction.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable particles.

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable fraction.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.025 mg/m ³	Respirable fraction.

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable fraction.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.1 mg/m ³	Respirable fraction.

Canada. Quebec OELs. (Ministry of Labour - Regulation Respecting the Quality of the Work Environment)

Components	Type	Value	Form
Graphite (CAS 7782-42-5)	TWA	2 mg/m ³	Respirable dust.
Impurity: Crystalline silica (quartz) (CAS 14808-60-7)	TWA	0.1 mg/m ³	Respirable dust.

Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.
Other	Wear suitable protective clothing.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Graphite foil
Physical state	Solid.
Form	Solid.
Colour	Black.
Odour	Slight hydrocarbon.
Odour threshold	Not available.
pH	Not applicable.
Melting point/freezing point	2760 °C (5000 °F)
Initial boiling point and boiling range	Not applicable.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability (solid, gas)	Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not applicable.
Flammability limit - upper (%)	Not applicable.
Explosive limit - lower (%)	Not available.
Explosive limit – upper (%)	Not available.

Vapour pressure Not applicable.

Vapour density Not applicable.

Relative density Not available.

Solubility(ies)

Solubility (water) Insoluble.

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not applicable.

Decomposition temperature Not applicable.

Viscosity Not available.

Other information

Explosive properties Not explosive.

Oxidising properties Not oxidising.

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Incompatible materials Chlorine.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation No adverse effects due to inhalation are expected.

Skin contact No adverse effects due to skin contact are expected.

Eye contact Direct contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Components

Components	Species	Test results
Graphite (CAS 7782-42-5)		
<u>Acute</u>		
Oral		
LD50	Rat	> 10000 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitisation

Respiratory sensitisation Not a respiratory sensitiser.

Skin sensitisation	This product is not expected to cause skin sensitisation.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity

ACGIH Carcinogens

Impurity: Crystalline silica (quartz) (CAS 14808-60-7) A2 Suspected human carcinogen.

Canada - Alberta OELs: Carcinogen category

Impurity: Crystalline silica (quartz) (CAS 14808-60-7) Suspected human carcinogen.

Canada - Manitoba OELs: carcinogenicity

Impurity: Crystalline silica (quartz) (CAS 14808-60-7) Suspected human carcinogen.

Canada - Quebec OELs: Carcinogen category

Impurity: Crystalline silica (quartz) (CAS 14808-60-7) Suspected carcinogenic effect in humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Impurity: Crystalline silica (quartz) (CAS 14808-60-7) 1 Carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Impurity: Crystalline silica (quartz) (CAS 14808-60-7) Known To Be Human Carcinogen.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil The product is insoluble in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

15. Regulatory information

Canadian regulations This product has been classified in accordance with the hazard criteria of the HPR and the SDS contains all the information required by the HPR.

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Precursor Control Regulations

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information**Issue date** 15-March-2017**Revision date** -**Version No.** 01

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